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## WHAT IS CLAIMED IS:

1. An oriented syndiotactic polystyrene-based film, comprising a film consisting of a styrene-based polymer having a syndiotactic structure, and a laminated adhesiveness-improving layer on at least one side of said film, wherein said layer comprises one or more of the following resins (A)-(H):

(A) a water-dispersible polymer made by copolymerizing a monomer having an aromatic ring on its side chain with an acrylic monomer;

(B) a water-dispersible copolymerized polyester having a glass transition temperature of 30°C or less, and/or a water-dispersible copolymerized polyester satisfying the following (1):

(1) a ratio of  $B / (A + B)$  is 0.07 to 0.25, wherein A and B are the integrated values at chemical shifts of 1.0 ppm to 6.0 ppm and 7.0 ppm to 9.0 ppm, respectively, in  $^1\text{H}$  NMR;

(C) a water-soluble and/or a water-dispersible polyurethane resin;

(D) a water-soluble and/or a water-dispersible polyamide resin;

(E) a water-dispersible polyacrylonitrile resin;

(F) a water-dispersible ethylene-vinyl ester copolymer resin;

(G) a water-dispersible modified polyolefinic resin; and

(H) a copolymer resin having an isobutylene unit, a maleic

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acid unit, and a n-butyl acrylate unit.

2. The oriented syndiotactic polystyrene-based film of claim 1, wherein (A) said water-dispersible polymer made by copolymerizing a monomer having an aromatic ring on its side chain with an acrylic monomer consists of a water-dispersible copolymer comprising a styrene monomer component and an acrylic monomer component as a major component, and the weight ratio of said styrene monomer component in said polymer is 0.15 to 0.85.

3. The oriented syndiotactic polystyrene-based film of any of claims 1 and 2, having a laminate strength of 50 gf/15 mm or higher.

4. The oriented syndiotactic polystyrene-based film of any of claims 1 and 2, having a waterproof laminate strength of 50 gf/15 mm or higher.

5. The oriented syndiotactic polystyrene-based film of any of claims 1, 2, 3 and 4, wherein said adhesiveness-improving layer comprises a polymer comprising a polystyrene sulfonate salt as a major component.

6. The oriented syndiotactic polystyrene-based film of claim 5, wherein said coated layer has a surface resistance value at

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25°C and 60 RH% of  $1 \times 10^{12} \Omega/\square$  or less.

7. The oriented syndiotactic polystyrene-based film of any of claims 1, 2, 3, 4, 5 and 6, wherein a slipperiness-improving layer containing particles and/or waxes is formed on the other side of said adhesiveness-improving layer.

8. The oriented syndiotactic polystyrene-based film of claim 7, wherein said slipperiness-improving layer consists of a composition comprising (a) a copolymerized polyester resin, (b) a compound having a sulfonate group, (c) particles having an average particle size of 1.0 to 5.0  $\mu\text{m}$ , and (d) a polymeric wax.

9. The oriented syndiotactic polystyrene-based film of any of claims 1-8, wherein said adhesiveness-improving layer and/or slipperiness-improving layer is formed on an unstretched film or a uniaxially oriented film consisting of a styrene-based polymer having a syndiotactic structure, and then stretching said film once or more in the uniaxial or biaxial direction, and thereafter subjecting said film to heat treatment.

10. The oriented syndiotactic polystyrene-based film of any of claims 1-9, wherein said oriented syndiotactic polystyrene-based film comprises 3 to 30 parts by weight of at least one

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thermoplastic elastomer selected from a styrene-butadiene-styrene block copolymer (SBS), a styrene-isoprene-styrene block copolymer (SIS), and/or a hydrogenated compound thereof (SEBS and SEPS) on the basis of 100 parts by weight of the syndiotactic polystyrene-based polymer.

11. The oriented syndiotactic polystyrene-based film of claim 10, having a tensile impact strength of 0.65 j/mm<sup>2</sup> or higher, and a laminate strength of 50 gf/15mm or higher.